

BASE METAL COIL SPECIFICATION

SUBSTRATE	ALUMINIUM & STEEL COILS
ALUMINIUM	Mill finish tension levelled Aluminium coils.
QUALITY	Smooth surface, premium quality Alum & GI coils.
STANDARD	ASTM B209 M or any other international standards
ALLOY	1100, 3004, 3005 , 3105 , 5005,5050 etc., or any other alloy on request
TEMPER	H -16, H - 26, H - 46, H - 48
G. I. STEEL	Hot dipped Zero spangle, skin passed G.I. Coils / Aluzinc coils
QUALITY	Smooth surface, premium quality .Tension levelled L.F.Q or 'D' Grade Coils.
STANDARD	JIS G - 3302 ASTM A-653 OR any other international standards
ZINC COATING	Gi Z120.180 and 275 gram / m ² . Aluzinc AZ -100, 150 gram / m ² .
COIL DIMENSIONS	
THICKNESS	0.20 mm - 1.20 mm for Aluminium 0.20 mm - 0.75 mm for Steel
WIDTH	25 mm - 1300 mm
INTERNAL DIA.	508 mm - Standard 408 mm - Optional
OUTER DIA.	1800 mm Max
WEIGHT	8,000 kg Max in full width for Steel 7,000 kg Max in full width for Aluminium Lesser weight for slit coil can be agreed upon
PACK MASS	Can be agreed upon
Packing	Standard Export Sea Worthy Packing With Wooden Pallet